

Digital Speed - Manual Adjustment Mode (Adjust/Run Mode)

1. Set dip switches to: “Run Mode”(all switches away from ribbon connector per diagram below).
2. Adjust speed of oven to normal operation.
3. Measure the elapsed time, from product entering to product exiting the oven.
4. Set dip switches to: “Adjust Mode”
5. Set the display to the value measured above (from step 3).

5a Early Speed Control Versions (2004-2012):

The display will alternate between the speed and the constant multiplier (the constant value will begin with the letter “C”). Write down the constant value, for future use.

5b Later Speed Control Versions (2013 - 2016):

The display will alternate between the time value and the word “Prog”. Press the up or down buttons until the desired time value is reached.

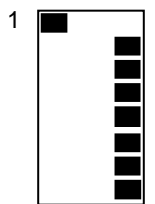
Pressing both the up and down buttons simultaneously will toggle the view mode between viewing of the time value and viewing the constant value.

When in the displaying the constant value, the display it will alternate between the word “cons” and the numeric value of the constant. Write down the constant numerical value, for future use.

What is the constant value used for?

You may save time in the future, by noting the constant value for a given oven configuration. You may then adjust the control to this constant value without having to time the oven.

6. Set the dip switches to: “Run Mode”
7. Cycle power to controller. Oven is ready for use.



Adjust Mode



Run Mode