

## **Instructions: Gear Box Repair Kit# CTI-M-0011-DSK**

For Gear Motor: 27384-0011 (PS200) – (Gear & Drive Shaft assembly)

1. File burs off of output shaft - No bumps or burs remain
2. Remove the 4 bolts from access plate (opposite shaft)
3. Remove access plate – Note washer stuck to plate
4. Remove shaft and gear assembly – Note washers on shaft
5. Move snap ring from old shaft to new shaft.
6. Move washers from old assemble to new assemble
7. Change grease or remove any pieces lost from old gear.
8. Install gear shaft
9. Fill gear box ~half full of Lithium grease (Mobilith SHC007 worm gear lube)
10. Re-install access plate.